



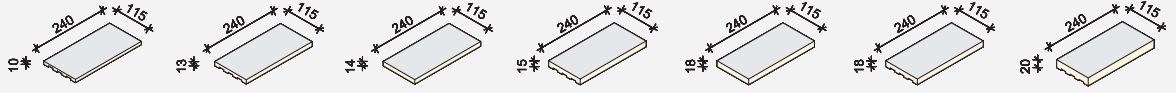
Special program for industry and acid construction

Delivery Program 2010/2011



Industry- & acid construction ceramics

Split tiles / extra thick unglazed split tiles



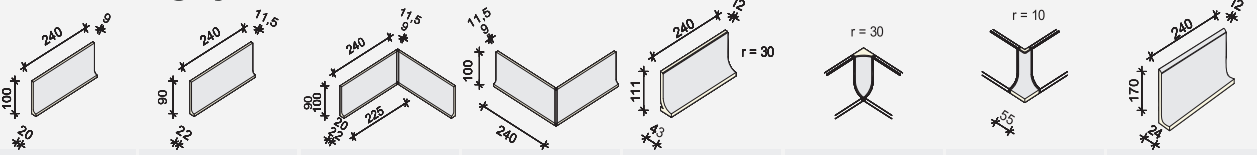
| Item no. | 1100 | 1113 | 1114 | 1115 | 1118 | 1118 S | 1120 | 1122 |
|---------------------------|-----------------------------------|-----------------------------------|---------------------------------|-----------------------------------|---------------------------------|-----------------------------------|-----------------------------------|-----------------------------------|
| coordinating size in mm | 250 x 125 x 10 mm | 250 x 125 x 13 mm | 250 x 125 x 14 mm | 250 x 125 x 15 mm | 250 x 125 x 18 mm | 250 x 125 x 18 mm | 250 x 125 x 20 mm | 250 x 125 x 25 mm |
| work size in mm | 240 x 115 x 10 mm | 240 x 115 x 13 mm | 240 x 115 x 14 mm | 240 x 115 x 15 mm | 240 x 115 x 18 mm | 240 x 115 x 18 mm | 240 x 115 x 20 mm | 240 x 115 x 25 mm |
| description backside | split tile with dovetail backside | split tile with dovetail backside | split tile with thin mortar bed | split tile with dovetail backside | split tile with thin mortar bed | split tile with dovetail backside | split tile with dovetail backside | split tile with dovetail backside |
| short description | W 210 S | W 213 S | W 214 D | W 215 S | W 218 D | W 218 S | W 220 S | W 222 S |
| stress group | V | | V | | V | | V | |
| standard colour | colour code FC | | colour code FC | | colour code FC | | colour code FC | |
| Article No. | PG/m ² | Article No. | PG/m ² | Article No. | PG/m ² | Article No. | PG/m ² | Article No. |
| grey yellow R 9 | 690 | 41 1100 690 | 842 | 41 1114 690 | 850 | 41 1118 690 | 861 | 41 1125 690 |
| grey yellow R 11 B/C | 691 | 41 1100 691 | 844 | 41 1114 691 | 852 | 41 1118 691 | 863 | 41 1125 691 |
| grey yellow R 13 C | 692 | 41 1100 692 | 846 | 41 1114 692 | 854 | 41 1118 692 | 865 | upon request |
| grey white R 12 B | 693 | 11 1100 693 | 844 | 11 1113 693 | 850 | 11 1115 693 | 858 | 11 1118 693-S |
| light grey R 12 B | 694 | 11 1100 694 | 855 | 11 1113 694 | 867 | 11 1115 694 | 872 | 11 1118 694-S |
| dark grey R 12 B | 695 | 11 1100 695 | 855 | 11 1113 695 | 867 | 11 1115 695 | 872 | 11 1118 695-S |
| red uni R 12 B | 153 | 11 1100 153 | 842 | 11 1113 153 | 850 | 11 1115 153 | 858 | 11 1118 153-S |
| pc/m ² | 33 | 33 | 33 | 33 | 33 | 33 | 33 | 33 |
| kg/pc approx | 0,60 | 0,76 | 0,88 | 0,90 | 1,12 | 1,12 | 1,20 | 1,50 |
| pc per packet | 23 | 16 | 15 | 14 | 12 | 11/12 | 12 | 9 |
| pc per pallet | 2415 | 1680 | 1575 | 1260 | 1260 | 1155/1260 | 1152 | 945 |
| kg per pallet | 1480 | 1305 | 1416 | 1164 | 1440 | 1325/1440 | 1400 | 1490 |
| m ² per pallet | 73,50 | 50,91 | 47,73 | 38,18 | 38,18 | 35,00/38,18 | 34,91 | 28,60 |

Valid standards / test results General standards and tests EN 14411 group AI₀ extruded stoneware

| Dimensions and surface properties | | Standard | Test Value | Physical properties | | Standard | Test Value | Chemical properties | |
|---|---|-------------|------------|--|--|---------------------------|------------------------|--|--|
| Length and width: | Permissible deviation from work sizes in % | ± 1,0 | fulfilled | Water absorption: | Single value in % (average) | 0,5 < E ≤ 3,0 | 0,6 - 3,0* | Resistance to chemicals - except to hydrofluoric acid for unglazed tiles | |
| Thickness: | Permissible deviation from work size in % | ± 10 | fulfilled | Average value in % (max. single value) | ≥ 23 | > 18 | 25 - 40* | Resistance to chemicals - except to hydrofluoric acid for glazed tiles | |
| Straightness of sides: | Permissible deviation in % referring to the length of the sides | ± 0,5 | fulfilled | Modulus of rupture: | Single value in N/mm ² (average) | ≥ 23 | > 18 | a) to acids and alkalis | |
| Rectangularity: | Permissible deviation in % referring to the length of the sides | ± 1,0 | fulfilled | Frost resistance | Average in N/mm ² (smallest single value) | required | fulfilled | b) to stains | |
| Surface flatness: permissible deviation | | | | Resistance to surface abrasion of glazed tiles | | class I to IV | acc. to specifications | c) to household chemicals | |
| a) as centre camber of the diagonal in % calculated from the work size | | ± 0,5 | fulfilled | Resistance to abrasion of unglazed tiles/loss of volume in mm ² | | max. 275 | < 210 | d) to swimming pools | |
| b) as side camber in % referring to the corresponding work size | | ± 0,5 | fulfilled | Thermal shock resistance | | required | fulfilled | Resistance to glaze cracking | |
| c) as inclined plane in % referring to the diagonal calculated from the work size | | ± 0,8 | fulfilled | Thermal coefficient of expansion at ambient temperature of up to 100 °C in K ⁻¹ | | 5 - 13 x 10 ⁻⁶ | | Slip resistance | |
| Surface quality: | accepted tiles in % | at least 95 | fulfilled | *depending on the colour, please request for the technical information. | | | | | |

The indicated property values are average values. All specifications correspond to the current state of our knowledge, however do not represent the promise of the properties. Subject to technical modifications.

Coved skirting systems*

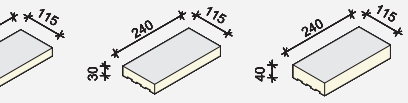


| Item no. | 4000 | 4011 | 4002 | 4007 | 4001 | 4600 | 4700 | 4016 |
|----------------------|-------------------------|--------------------------|------------------------------|------------------------------|---------------------------------|-----------------------|-----------------------|--------------------------------------|
| work size in mm | 240 x 100 x 9/20 | 240 x 90 x 11,5/22 | 240 x 100 x 9 | 240 x 100 x 9 | 240 x 111 x 12/43 | r30 x 10 | 55 x 55 x 10 x r10 | 240 x 170 x 12/24 |
| description | coved skirting tile K 1 | coved skirting tile K 11 | internal corner (2 pcs.) K 6 | external corner (2 pcs.) K 7 | large coved skirting tile K 100 | internal corner K 160 | external corner K 170 | extra large coved Skirting tile K XL |
| short description | | | | | | | | |
| standard colour | colour code FC | | colour code FC | | colour code FC | | colour code FC | |
| Article No. | PG/pc | Article No. | PG/pc | Article No. | PG/corner | Article No. | PG/corner | Article No. |
| grey yellow | 690 | 66 4000 690 | 803 | 66 4002 690 | 830 | 66 4007 690 | 830 | 66 4001 690 |
| grey yellow R 11 B/C | 691 | | | | | | | |
| grey white R 12 B | 693 | | 14 4011 693 | 805 | 14 4002 693 | 835 | 14 4007 693 | 835 |
| light grey R 12 B | 694 | | 14 4011 694 | 808 | 14 4002 694 | 838 | 14 4007 694 | 838 |
| dark grey R 12 B | 695 | | 14 4011 695 | 808 | 14 4002 695 | 838 | 14 4007 695 | 838 |
| red uni R 12 B | 153 | | 14 4011 153 | 803 | 14 4002 153 | 830 | 14 4007 153 | 830 |
| pc/m incl. joint | 4 | 4 | | | | 4 | | 4 |
| kg/pc approx | 0,51 | 0,58 | 1,06 | 1,31 | 0,86 | 0,17 | 1,31 | 1,06 |
| pc per packet | 20 | 20 | 10 Paar | 10 Paar | 11 | | | 20 |
| pc per pallet | 1400 | 1400 | 1440 | 1440 | 770 | | | 960 |
| kg per pallet | 735 | 841 | 775 | 943 | 688 | | | 1042 |
| m per pallet | 350 | 350 | | | 192,5 | | | 240 |

Interbau-Blink ceramics

unglazed

glazed



| 5 | 1130 | 1140 |
|---|---|---|
| 250 x 125 mm x 25 mm x 25 mm | 250 x 125 x 30 mm 240 x 115 x 30 mm | 250 x 125 x 40 mm 240 x 115 x 40 mm |
| split tile with dovetail backside W 230 S | split tile with dovetail backside W 230 S | split tile with dovetail backside W 240 S |
| PG/m ² | Article No. | PG/m ² |
| 877 | 41 1130 690 | 886 |
| 878 | 41 1130 691 | 887 |
| upon request | 41 1130 692 | 888 |
| 878 | 11 1130 693 | 887 |
| upon request | upon request | upon request |
| 877 | 11 1130 153 | 886 |
| 33 | 33 | 33 |
| 1,90 | 1,90 | 2,50 |
| 8 | 8 | 6 |
| 840 | 840 | 630 |
| 1625 | 1625 | 1605 |
| 25,45 | 25,45 | 19,09 |

E = water absorption 0,5 < E ≤ 3%

| Standard | Test Value |
|------------------------|------------------------|
| required | fulfilled |
| acc. to specifications | fulfilled |
| min. class 3 | fulfilled |
| min. class GB | fulfilled |
| min. class GB | fulfilled |
| required | fulfilled |
| R9-13/V4-10 | acc. to specifications |
| A-C | acc. to specifications |
| Recommendation R9 | acc. to specifications |

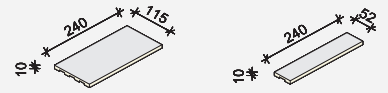
| colour name | slip resistance code | colour |
|-------------|----------------------|--------|
| grey yellow | R 9 | 690 |
| grey yellow | R 11 B/C | 691 |
| grey yellow | R 13 C | 692 |
| grey white | R 12 B | 693 |
| light grey | R 12 B | 694 |
| dark grey | R 12 B | 695 |
| red uni | R 12 B | 153 |

Interbau-Blink acid resistant tiles are tested according to DIN EN 14411.
Test certificates can be made freely available at your request.

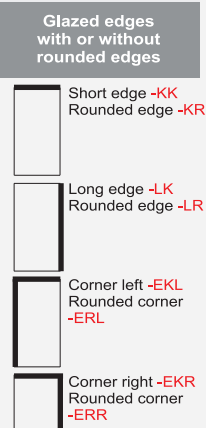
You find further informations to special parts and stoneware tiles in the topical architectural and project ceramics catalogue.

Split tiles, glazed

Extract of the colour range



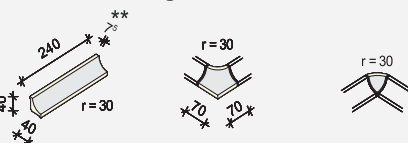
| Item no. | coordinating size in mm | work size in mm | description short description | slip resistance | stress group | standard colour/colour code | Article No. | PG/m ² | Article No. | PG/m ² |
|----------|---------------------------|-------------------|-------------------------------|-----------------|--------------|-----------------------------|-------------|-------------------|-------------|-------------------|
| 1100 | 250 x 125 x 10 mm | 240 x 115 x 10 mm | split tile 1100/W20 | | | | 41 1100 500 | 562 | 43 2120 500 | 582 |
| 2120 | 250 x 62 x 10 mm | 240 x 52 x 10 mm | strip tile 2120/SR15 | | | | 41 1100 501 | | 43 2120 501 | |
| | | | | | | | 41 1100 530 | 580 | 43 2120 530 | 605 |
| | | | | | | | 41 1100 502 | | | |
| | | | | | | | 41 1100 506 | 623 | | |
| | | | | | | | 41 1100 507 | | | |
| | | | | | | | 41 1100 510 | | | |
| | | | | | | | 41 1100 511 | | | |
| | | | | | | | 41 1100 512 | 580 | | |
| | | | | | | | 41 1100 513 | | | |
| | | | | | | | 41 1100 531 | | | |
| | | | | | | | 41 1100 532 | | | |
| | | | | | | | 41 1100 536 | | | |
| | | | | | | | 41 1100 538 | 610 | | |
| | | | | | | | 41 1100 520 | | | |
| | | | | | | | 41 1100 521 | | | |
| | | | | | | | 41 1100 600 | 576 | | |
| | | | | | | | 41 1100 601 | | | |
| | | | | | | | 41 1100 602 | | | |
| | | | | | | | 41 1100 630 | 590 | | |
| | | | | | | | 41 1100 629 | | | |
| | | | | | | | 41 1100 636 | | | |
| | | | | | | | 41 1100 638 | 611 | | |
| | | | | | | | 41 1100 635 | | | |
| | | | | | | | 41 1100 606 | | | |
| | pc/m ² | | | | | | | 33 | | 67 |
| | kg/pc approx | | | | | | | 0,58 | | 0,26 |
| | pc per packet | | | | | | | 23 | | 44 |
| | m ² per packet | | | | | | | 0,70 | | 0,66 |
| | pc per pallet | | | | | | | 2415 | | 4620 |
| | kg per pallet | | | | | | | 1400 | | 1201 |
| | m ² per pallet | | | | | | | 73,50 | | 68,96 |
| | packets per pallet | | | | | | | 105 | | 105 |



Please add these letters to the item numbers on the left with a hyphen in between. Price group per piece for glazed edges -770- and rounded edges -506-

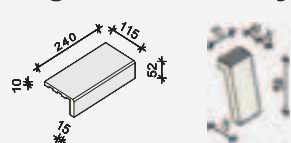
Please take into consideration that the colours shown in this print are only an approximate reproduction of the real colours. Therefore, please order original samples.

Improved tiles system*



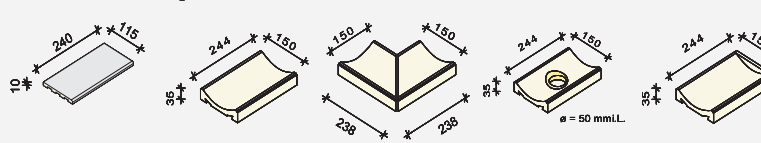
| 4100 | 4107 | 4102 |
|---------------------|----------------------------------|----------------------|
| 240 x 40 x 40 x 7,5 | 70 x 70 x 7,5 x r30 | r30 x 7,5 |
| covered tile K 2** | external corner for quadrant K 5 | internal corner K 25 |
| Article No. | Article No. | Article No. |
| 4100 690 | 66 4107 690 | 66 4102 690 |
| 803 | 840 | 819 |
| 4100 693 | 805 | |
| 4100 694 | 808 | |
| 4100 695 | | |
| 4100 153 | 803 | |
| 4 | | |
| 0,34 | 0,15 | 0,05 |
| 48 | | |
| 3456 | | |
| 1200 | | |
| 864 | | |

Edge and border systems*



| 4822 | 7000 |
|--------------------|------------------|
| 240 x 52 x 10 x 15 | 150 x 72/40 x 22 |
| edging tile W 26 | kerb tile BV 7 |
| Article No. | Article No. |
| 44 4822 690 | 66 7000 690 |
| 813 | 817 |
| 4 | 13 |
| 0,90 | 0,55 |
| 10 / 8 | 18 |
| 700 / 784 | 1368 |
| 600 / 731 | 777 |
| 175 / 196 | 105,2 |

Special tiles for waste water channels*



| 1106 | 4500 | 4502 | 4501 | 4504 |
|------------------------|---|----------------------------|---------------------------|----------------|
| 240 x 115 x 10 | 244 x 150 x 35 | (2x) 238 x 150 x 35 | 244 x 150 x 35 | 244 x 150 x 35 |
| long edge rounded W 22 | gutter tile for open channel system R 100 | mitred pair (2 pcs.) R 110 | drainage for 1 1/2" R 120 | stop end R 130 |
| Article No. | Article No. | Article No. | Article No. | Article No. |
| 41 1106 690 | 66 4500 690 | 66 4502 690 | 66 4501 690 | 66 4504 690 |
| 801 | 826 | 882 | 882 | 882 |
| | 66 4500 691 | 66 4502 691 | 66 4501 691 | 66 4504 691 |
| | 837 | 882 | 882 | 882 |
| 11 1106 693 | | | | |
| 803 | | | | |
| 11 1106 694 | | | | |
| 805 | | | | |
| 11 1106 695 | | | | |
| 805 | | | | |
| 11 1106 153 | | | | |
| 803 | | | | |
| 4 | | | | |
| 0,58 | 1,53 | 1,3 | 1,4 | 1,7 |
| 22/23 | 8 | 1 Paar | 8 | 8 |

*These special parts are also available in glazed surface, please look at the architectural catalogue.
**Half size format, for example to build radiuses, are available upon request, price 80% of full format.



Special program for industry and acid construction

Extract from the reference list

Belgien

Citrique Belge, Tienen (Lebensmittel)
Toyota, Zaventem (PKW-Teststrecke)

Deutschland

Aventis (Chemie)
BASF (Chemie)
Bayer (Chemie)
Rasselstein (Metallverarbeitung)
Bosch (PKW-Teststrecke)
Porsche (PKW-Teststrecke)
VW (PKW-Teststrecke)
Audi (PKW-Teststrecke)

China

Bayer, Shanghai (Chemie)
Dow-Corning, Shanghai (Chemie)

Kroatien

Lactalis (Lebensmittel)

México

Corona Brewery (Lebensmittel)

Russland

Konti, Kursk (Lebensmittel)

Niederlande

Metrobahnhöfe, Rotterdam

Italien

Enel (Energieversorger)
Bracco (Chemie)
Dibra (Chemie)
SIAE (Petro-Chemie)
Barilla (Lebensmittel)
Banificio Laforese (Lebensmittel)
Coca Cola, Udine (Getränke)
Coca Cola, Milano (Getränke)

Tunesien

Chocomed (Lebensmittel)

Spanien

Coca Cola, Sevilla (Getränke)
Heineken, Madrid (Getränke)
Schweppes, Barcelona (Getränke)
Asturiana de Zinc (Metall)
Atlantic Copper (Metall)
Industrias Duero (Metall)
Tiger Foods, Avila (Lebensmittel)

Griechenland

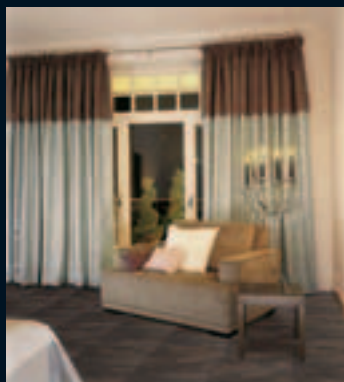
Coca-Cola, Thessaloniki (Getränke)
Coca-Cola, Athen (Getränke)
Coca-Cola, Kreta (Getränke)
IKEA, Athen
Mercedes, Athen
Frigo Stahl (Lebensmittel)

Jemen

Coca Cola (Getränke)



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